

Replacing the ACH Hardware (Ladder Lock, P-Clamp, Screw, and Nut)

Note: To replace hardware use a standard flathead screwdriver.

Removing the chinstrap retention system

1. Unthread the chinstrap retention system webbing from the ladder lock.
2. Lay the helmet on the crown with the front of the helmet away from you (buckle is located on right side of the helmet.)

Replacing the hardware

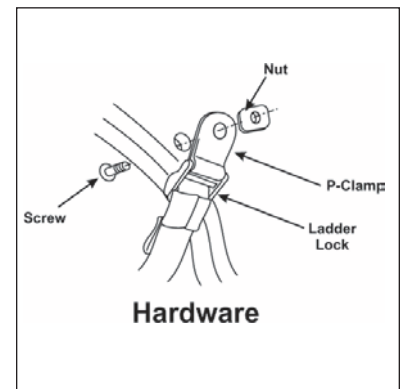
Note: To replace hardware use a standard flathead screwdriver.

1. Remove the screw with a standard flathead screwdriver and lift the ladder lock and p-clamp out.
2. Replace all components with the ladder lock and p-clamp provided.
3. Replace all screws and nuts with the hardware provided.

Note: Ensure the ladder lock is facing the proper direction.

⚠ WARNING

All hardware and components must be changed. Mixing of existing and new components will result in an unsafe condition. Failure to follow this warning can result in serious personal injury or death.



4. Tighten the screw.

5. Inspect the screws to ensure tightness.

Replacing the chinstrap retention system

1. Drape the replacement chinstrap over the helmet with the nape-strap pad facing down on the back/rear of the helmet.
2. Insert and thread the four legs of the chinstrap into their corresponding ladder locks. For diagram of entire assembled helmet with chinstrap retention and hardware – refer to User's Instructions TM 10-8470-204-10).

Note: Ensure the webbing is not twisted.

3. Slide elastic band over loose ends of webbing.



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