



**MSA MMR ¼ Turn & Firehawk™ AIR MASK OVERHAUL KITS**  
**MMR First & Second Stage Regulator Certified Maintenance Overhaul Kits**

**PN 800632 – MMR ¼ Turn Second Stage Regulator Overhaul Kit**

**Kit includes;**

<b>Qty.</b>	<b>Part Number</b>	<b>Description</b>
1 ea.	635241	O-Ring
1 ea.	635240	O-Ring
1 ea.	634814	O-Ring
2 ea.	635243	O-Ring
2 ea.	635242	O-Ring
1 ea.	488783	Pilot Diaphragm
1 ea.	488782	Power Stage Diaphragm
1 ea.	800040	Valve & Lever Assembly
1 ea.	488808	Screen Bypass
1 ea.	63198	O-Ring
1 ea.	489355	Bypass Spool Valve
2 ea.	635244	Retaining Ring
1 ea.	635796	O-Ring, 1.174 ID X 1.380 OD

**PN 10030662 – MMR Firehawk™ Second Stage Regulator Overhaul Kit**

**Kit includes;**

<b>Qty.</b>	<b>Part Number</b>	<b>Description</b>
1 ea.	10030664	Valve Assembly
2 ea.	634669	O-Ring, 0.426 X 0.07
2 ea.	10023509	O-Ring, 2.5 X 1.5
2 ea.	10037951	O-Ring, 2.24 X 1.8
1 ea.	697453	O-Ring, 3/8 " X 1/16 "
2 ea.	63198	O-Ring, ¼ " X 1/16 "
1 ea.	10020784	Screen, Bypass

**PN 10030663 – MMR Firehawk™ Second Stage Regulator O-Ring Overhaul Kit**

**Kit includes;**

All parts included in 10030662 Kit above except less 10030664 Valve Assembly



## CERTIFIED AIRMASK REPAIR EDUCATION PROGRAM

### PN 800633 – MMR 1st Stage Regulator Overhaul Kit

Kit includes;

<u>Qty.</u>	<u>Part Number</u>	<u>Description</u>
2 ea.	638166	O-Ring, .351 ID
1 ea.	635278	Backup Ring, .265 ID
2 ea.	63198	O-Ring, ¼ ID
1 ea.	635277	Backup Ring, .140
1 ea.	638167	O-Ring, .114 ID
1 ea.	634664	Filter
1 ea.	635311	Backup Ring, .455 ID
1 ea.	634669	O-Ring, .426 ID
1 ea.	488799	Seat, Nylon
1 ea.	488798	Shaft, Piston
2 ea.	634670	O-Ring, .176 ID
2 ea.	634672	Backup Ring, .187 ID
1 ea.	630493	O-Ring, 1.112 ID
1 ea.	634667	O-Ring, .864 ID
1 ea.	495928	Screen Regulator
2 ea.	635036	O-Ring, .551 ID
2 ea.	635037	O-Ring, .351 ID
1 ea.	635035	Retaining Ring, .634 Dia.

### PN 800634 – MMR Audilarm Overhaul Kit

Kit includes;

<u>Qty.</u>	<u>Part Number</u>	<u>Description</u>
1 ea.	633553	O-Ring
1 ea.	635953	O-Ring
1 ea.	85053	Pellet, Valve
1 ea.	635954	O-Ring
2 ea.	635245	Screw
2 ea.	54197	Lock Washer
1 ea.	66395	O-Ring
1 ea.	68523	Retaining Ring
1 ea.	85051	Striker
1 ea.	85055	Spring
1 ea.	488522	Warning Card